

1789 FIFTYPRINT

OEKO-TEX®
CONFIDENCE IN TEXTILES
STANDARD 100 

Class 1

| | | | | | | |
|---|--|---|---|---|--|--|
|  PU |  3 mil |  45° Blade |  MEDIUM pressure |  280°F |  20s |  PEEL: HOT |
|---|--|---|---|---|--|--|

CARRIER: Clear Polyester

APPLIES ON

-  Cotton
-  Polyester
-  Acrylic & Similar Fabrics

CARE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

WASH

- Max 120°F
- Preferably inside out
- Do NOT bleach
- Do NOT tumble-dry
- Do NOT Dry-clean

STORE

- Up to 1 year
- In a dry room (60-75°F)
- Away from sunlight
- In vertical position, in a plastic bag protected from dust

APPLICATION

1. Prepare your design right-reading (DO NOT MIRROR) following the instruction of the printer manufacturer. NOTE: It is recommended to use OEM printer inks. Printable medias are very sensitive: always handle with care, preferably with gloves.
2. Set your printing temperature to 45°C and drying temperature to 50°C.
3. Use the adequate printing profile (for instance, with Roland COLORIP or VersaWorks, select the profile GENERIC VINYL 1, and we recommend to select the option MAX IMPACT).
4. Remove the product from the printer and wait for the complete drying of inks at room temperature, at least 4 hours.
5. Weed the excess material.
6. Use a clear polyester application tape with a high tack to transfer your design (ATT 600). Don't use a paper application tape or a medium tack one.
7. Position and heat press your design on the garment protected by a silicone paper at 280°F–20 seconds – medium pressure.
8. If you used tape, peel it off when hot.

 **Chemica US**
Transfer your imagination

NOTE: For best results, we recommend performing a TEST prior to starting standard production