

# HOTMARK SIR

OEKO-TEX®  
CONFIDENCE IN TEXTILES  
STANDARD 100 

Class 1

 PU	 4.3 mil	 45° Blade	 MEDIUM pressure	 300-320°F	 15-20s	 PEEL: COLD
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**CARRIER: Adhesive & Transparent Polyester**

## APPLIES ON

-  Cotton
-  Polyester
-  Acrylic
-  Softshell & Similar Fabrics

## CARE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

## WASH

- Max 175°F
- Preferably inside out
- Do NOT bleach
- Do NOT Tumble-dry
- Okay to Dry-clean

## STORE

- Up to 1 year
- In a dry room (60-85°F)
- Away from sunlight
- In vertical position

## APPLICATION

1. Cut the material in reverse with the recommended blade
2. Weed the excess material
3. Heat press on the garment at 300-320°F & Protect the polyester carrier with silicone paper 15 - 20 sec - medium pressure
4. Peel the carrier off when cold

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Transfer your imagination

NOTE: For best results, we recommend performing a TEST prior to starting standard production