


1710

SUNMARKPRINT

 PVC	 6 mil	 45° Blade	 MEDIUM pressure	 210°F	 20s	 PEEL: HOT
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CARRIER: Self-Adhesive And Clear Polyester

APPLIES ON

-  Awnings And Heat Sensitive Fabrics

CARE

- Always respect the garment's instructions
- This product is not guaranteed against UV rays

WASH

- No washing

STORE

- Up to 1 year
- In a dry room (60-75°F)
- Away from sunlight
- In vertical position, in a plastic bag protected from dust

APPLICATION

1. Prepare your design right-reading (DO NOT MIRROR) following the instruction of the printer manufacturer. NOTE: It is recommended to use OEM printer inks. Printable medias are very sensitive: always handle with care, preferably with gloves.
2. Set your printing temperature to 45°C and drying temperature to 50°C.
3. Use the adequate printing profile (for instance, with Roland COLORIP or VersaWorks, select the profile GENERIC VINYL 1, and we recommend to select the option MAX IMPACT).
4. Remove the product from the printer and wait for the complete drying of inks at room temperature, at least 4 hours.
5. Weed the excess material.
6. Use a strong tack polyester application tape (ref. ATT600) to take off your design from the polyester carrier. Do not use a paper application tape.
7. Position and heat press your design on the garment protected by a silicone paper at 210°F–20 seconds – medium pressure.
8. If you used tape, peel it off when hot.



NOTE: For best results, we recommend performing a TEST prior to starting standard production